



2018 NISSAN SENTRA

1.8 SR CVT



Scan QR code for general model information & options

Your Upgrade Awaits

Standard Equipment Included at No Extra Charge

MECHANICAL & PERFORMANCE

1.8-Liter DOHC 4-Cylinder Engine
Xtronic CVT®
(Continuously Variable Transmission)
Eco & Sport Drive Modes
Front & Rear Stabilizer Bars
Power-Assisted Front & Rear Disc Brakes
17" Aluminum-Alloy Wheels

SAFETY & SECURITY

Driver & Front Passenger, Side-Impact, & Curtain Air Bags
Lower Anchors & Tethers for Children (LATCH)
Anti-Lock Braking System (ABS)
Traction Control System (TCS)
Vehicle Dynamic Control (VDC)
Electronic Brake Force Distribution (EBD)
Active Understeer Control (AUC)
Tire Pressure Monitoring System (TPMS) w/ Easy-Fill Tire Alert
Nissan Vehicle Immobilizer System
Vehicle Security System
Automatic Emergency Braking (AEB)
RearView Monitor

COMFORT & CONVENIENCE

Dual Zone Automatic Temperature Control
6-Way Adjustable Driver's Seat
Premium Sport Cloth Seats
Sliding Front Armrest
Rear Seat Center Armrest
Heated Front Seats
Power Windows w/ Driver's One-Touch Auto Up/Down Feature
Power Door Locks w/ Auto-Locking Feature
Nissan Intelligent Key® w/ Illuminated Push Button Ignition
5" Color Display
AM/FM/CD/Aux-in Audio System w/ 6 Speakers
USB Connection Port for iPod® Interface
SiriusXM® Satellite Radio*
Bluetooth® Hands-Free Phone System*
Streaming Audio via Bluetooth®
Sir® Eyes Free*
Hands-Free Text Messaging Assistant*
Leather-Wrapped Steering Wheel w/ Illuminated Audio Controls
Automatic On/Off Headlights
Intelligent Auto Headlights (I-AH)
Cruise Control w/ Illuminated Controls
5" Advanced Drive-Assist® Display
2 Illuminated Rear USB ports
60/40 Split Fold-Down Rear Seats
Intelligent Cruise Control (ICC)

EXTERIOR

LED Low Beam Projector Headlights w/ LED Accents
Heated Power Outside Mirrors w/ LED Turn Signals
Lower Body Side Sill Extensions
Rear Spoiler w/ Integrated LED Brake Light
Chrome Exhaust Tip Finisher
Fog Lights

*For more information, see dealer, owner's manual, or www.NissanUSA.com/connect/important-information

Manufacturer's Suggested Retail Base Price:	\$20,370.00
Options Included by Manufacturer	
PROTECTION PACKAGE Trunk Protector, Rear Bumper Protector, Body Side Moldings	360.00
CARPETED FLOOR MATS with Trunk Mat	200.00
HIDE-A-WAY TRUNK NET	70.00
DESTINATION CHARGES	885.00
Total*	\$21,885.00

*Does not include dealer installed options and accessories, local taxes or license fees. This label has been applied pursuant to federal law. Do not remove prior to delivery to the ultimate purchaser.

**Not actual Monroney Label. Provided for informational purposes only. Vehicle features, pricing and other information subject to change, may vary from actual vehicle content and/or Monroney label description. While Nissan makes reasonable efforts to ensure accuracy of information, Nissan is not responsible for changes, errors or omissions. See actual vehicle and/or verify information in question with your Nissan dealer.

EPA DOT Fuel Economy and Environment Gasoline Vehicle

Fuel Economy MIDSIZE CARS range from 13 to 136 MPG. The best vehicle rates 136 MPGe.

32 MPG combined city/hwy
29 city
37 highway

3.1 gallons per 100 miles

You save \$1,250 in fuel costs over 5 years compared to the average new vehicle.

Annual fuel cost \$1,100

Fuel Economy & Greenhouse Gas Rating (tailpipe only) 7 (Best)

Smog Rating (tailpipe only) 7 (Best)

This vehicle emits 279 grams CO₂ per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at fuelconomy.gov.

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 27 MPG and costs \$6,750 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$2.40 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

fuelconomy.gov
Calculate personalized estimates and compare vehicles

GOVERNMENT 5-STAR SAFETY RATINGS DELIVERY

Overall Vehicle Score ★★★★★
Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

Frontal Crash Driver ★★★★★ Passenger ★★★★★
Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight.

Side Crash Front seat ★★★★★ Rear seat ★★★★★
Based on the risk of injury in a side impact.

Rollover ★★★★★
Based on the risk of rollover in a single-vehicle crash.

VEHICLE COLORS:
EXT: BRILLIANT SILVER
INT: CHARCOAL

FINAL ASSEMBLY POINT:
AGUAS (ABV.) MEX

TRANSPORT METHOD:
TRUCK

DEALER:
COMMUNITY NIS BLOOMINGTON
2200 SOUTH WALNUT STREET
BLOOMINGTON IN 47401

Star ratings range from 1 to 5 stars (★★★★★) with 5 being the highest.
Source: National Highway Traffic Safety Administration (NHTSA)
www.safercar.gov or 1-888-327-4236

This Vehicle qualifies for Nissan's
Security+Plus Extended Protection Plan
The only service agreement backed by Nissan Extended Services North America!
Ask your dealer for details, or call 1-800-NISSAN-1 for more information

VIN: 3N1AB7AP3JY214414
EMS: 50 STATE EMISSIONS
MDL: 12218-214414 K23-G
OPT: E-B93C03L92M92H11Z66

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